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COPY: DICK GABEL

JUN 13 1986

ASH GROVE CEMENT WEST, INC.

Inter-Office Memorandum

Date June 11, 1986

To Erik Voldbaek

From Greg E. Poole

Copies to Ken Rone

Subject Seattle Plant Transformer Work

Jim Post

Enclosed is a proposal by Crowley Environmental Services. The scope-of-work is to include removal and disposal of five precipitator transformers, clean-up of several transformer areas, and construction of a primary containment berm for PCB transformers still in use.

Project Cost:

1) Precipitator transformer removal & disposal	\$10,000.00
2) Kiln transformer clean-up	3,600.00
3) Slurry transformer clean-up & containment berm	3,165.00
4) Raw Mill transformer clean-up & oil disposal	2,760.00
5) Klinker transformer containment berm	1,400.00
6) Finish Mill transformer containment berm	2,300.00
7) Group II Silo transformer containment berm	1,750.00
8) Packhouse transformer clean-up	1,560.00
Total Costs	\$26,535.00

In addition, we would also like to clean and remove the (two) Oxygen analyzer cabinets located beneath the precipitator transformers. These cabinets will require a crane for removal and a solvent wash.

Bill Kistler has requested the analyzers and this would be a good opportunity, as the crane would be in place. To remove and transport the units, I would estimate \$3,000.

The project as outlined I believe to be the minimum acceptable. The Seattle plant is located in an environmentally sensitive area and a PCB spill would be a disaster. Probable effects would be damage to reputation, possible litigation and loss of property value.

As several of these transformers are presently leaking, we request this issue to be addressed promptly.

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